Installation Instructions STP40N Kit

use only on clearly marked tempered glass

These instructions are as set out by the Safe-T-Punch™ and 3M VHB Adhesive Tape Manufacturer for the installation of Safe-T-Punch™ Products:

1. Clean the surface at the intended place of installation with isopropyl alcohol. Decal must be clearly visible from both inside and outside the vehicle. Ensure placement of decal and device does not hinder operator's visibility or machine function. The Safe-T-Punch™ should be fitted within 20cm of a secure perimeter of the glass.

2. Allow to flash dry.

3. Fit the instruction decal provided.

4. Peel off the backing from the Safe-T-Punch™ exposing the VHB tape. Be careful not to touch or contaminate the adhesive.

5. Fix the Safe-T-Punch™ to the glass.

6. Apply approximately 50N of pressure consistently for 30 seconds. Strong hand pressure is sufficient.

7. Allow 20 minutes for the bond to reach 80% of its strength and 72 hours to reach full bond strength.

Equipment provided

Safety Decal
Safe-T-Punch™
Safety Tag (pre-fitted)
3M VHB 4936 Conformable Foam Tape

Equipment required

Isopropyl Alcohol
Lint-free paper towel

NOTES:

Please make sure there is no residue from previous processes at the intended contact area like silicates or soaps, for example. These can be removed with lacquer thinners before proceeding to the step by step instructions above. Application below 15°C is not recommended as the adhesive becomes too firm to readily adhere. However, once properly applied low temperature holding is satisfactory.